HONDA

Installation Instructions

For Remanufactured Automatic Transmissions

Attention

It is essential that you install the remanufactured transmission in the vehicle you order it for. Never interchange remanufactured transmissions.

Here's why:

- The VIN and the transmission serial number are stored in a database that may be used for a recall or product update. If you install the remanufactured transmission in another vehicle, this database is useless.
- Transmissions may have different gear ratios, clutch capacities, or both, for different trim levels, even though they're for the same model and year of vehicle.
- Transmissions for navigation system-equipped vehicles may have different sensors than transmissions for vehicles without navigation systems.
- A transmission is shipped for a specific vehicle. If the VIN doesn't match the transmission serial number, the warranty claim may get rejected.

Look for the VIN on the packing slip, or, if the transmission was shipped from a WMS facility, look on the shipping label on the outside of the container.

For the latest, updated repair information available, always go to **ISIS**. Just click on **SEARCH BY PUBLICATION**, **ServiceNews**, and **Keyword**. Then type **A/TRM** in the **Enter Keyword** box, and click **Search**. You'll get a list of *ServiceNews* articles about A/T Repair.

INSTALLATION

Please read **all** updated installation instructions before attempting to install this factory remanufactured transmission.

NOTE: Some late model vehicles are required to have an anti-theft VIN label attached to the transmission case. When you return a faulty transmission (core), do **not** remove this VIN label. The VIN label is removed during the remanufacturing process and "R DOT" is stamped on the case. The remanufactured transmission **does not** have an anti-theft VIN label.

USA: If you have any questions, please call (888) 997-7278

Canada: If you have any questions, please contact your Zone Service Manager.

INSTALLATION INSTRUCTIONS

1. If applicable, install the parts supplied in the external filter kit. If the vehicle already has an external filter kit installed, replace the existing filter with the new one supplied. Return the old filter with the transmission core. Do not reuse the existing ATF warmer, if applicable.
2. Replace both driveshaft (axle) set rings. Clean the splines to remove any contaminants from the failed transmission.
3. Flush the A/T fluid cooler using the G-TEC COOLER CLEANER as described in the Service Bulletins, *Automatic Transmission In-Warranty Exchange Program*, and *ATF Cooler Cleaner*. **The dealer account may be subject to debit if improper cooler cleaning results in a subsequent failure**.
4. Remove the two dowel pins from the old transmission, and inspect them for damage. Replace the dowel pins, if necessary, and then install them in the torque converter housing of the remanufactured transmission. Returning the core without dowel pins will not affect your dealership core credit in any way.
5. Install the remanufactured transmission as described in the appropriate service manual. Install a new PCM, if applicable, or look for the latest software if the PCM is rewritable.
6. Fill the transmission with Honda ATF-Z1 only.
7. Set the parking brake, start the engine, and shift the transmission through all gears, including reverse, **three** times.
8. With the transmission in N or P, let the engine run until it reaches normal operating temperature, then turn it off, and check the ATF level **within one minute.**
9. Road test the vehicle as described in the appropriate service manual.